

PROBLEMS WITH PARTS THAT HAVE KNURLS

Improper knurling of parts can result in a poor appearance and may create bare areas after anodize.

If the knurl is not cut cleanly, the result can be mashed or rolled over metal. This metal may come loose and flake off of the knurls thus creating bare spots.

When knurled parts are processed at Danco, a small sample run is anodized to confirm the quality of the knurls before processing the entire order.

If there is an issue, the customer is contacted and the possibility of additional cleaning and mechanical preparation methods are discussed to help produce an acceptable anodized finish in the knurled area.